



Installation and Operation Manual



www.PEWeldBank.com

Info@PEWeldBank.com

V6.1 20/08/2020



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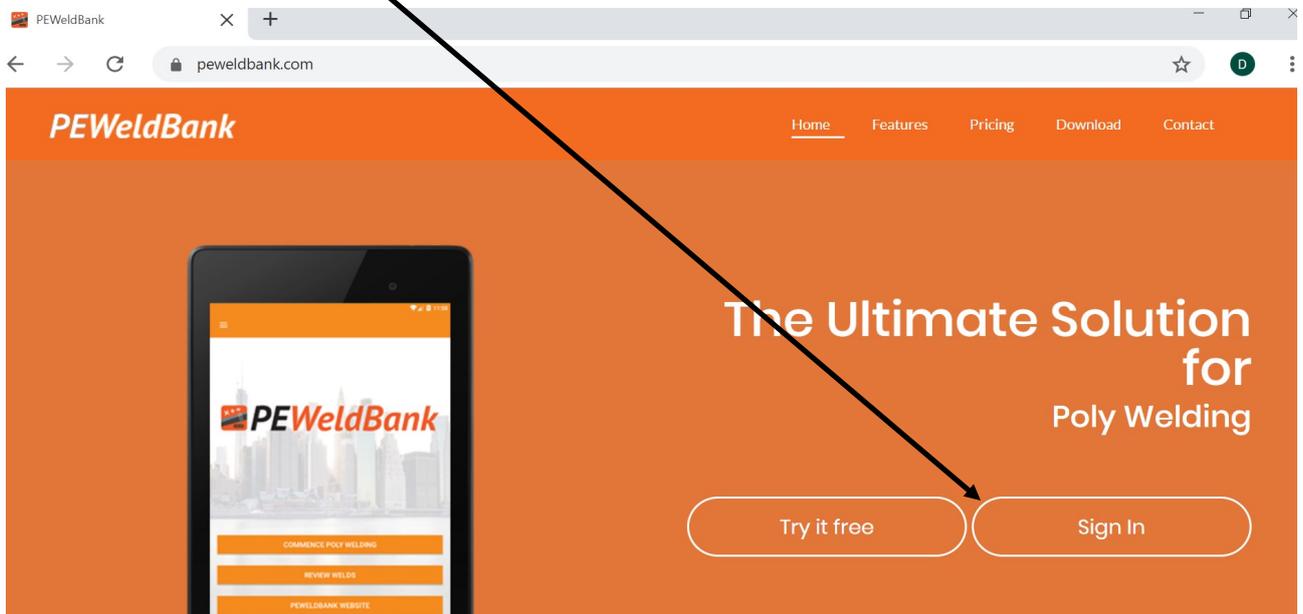
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How to Subscribe to **PEWeldBank** Fusion Management System (FMS) on your PC or Laptop



You must subscribe to “PEWeldBank Fusion Logger” if you want to use sensors

1. Go to **PEWeldBank**.com on your PC or Laptop
2. Click on Sign in



3. Click “Sign up for new account”



Subscription Rates

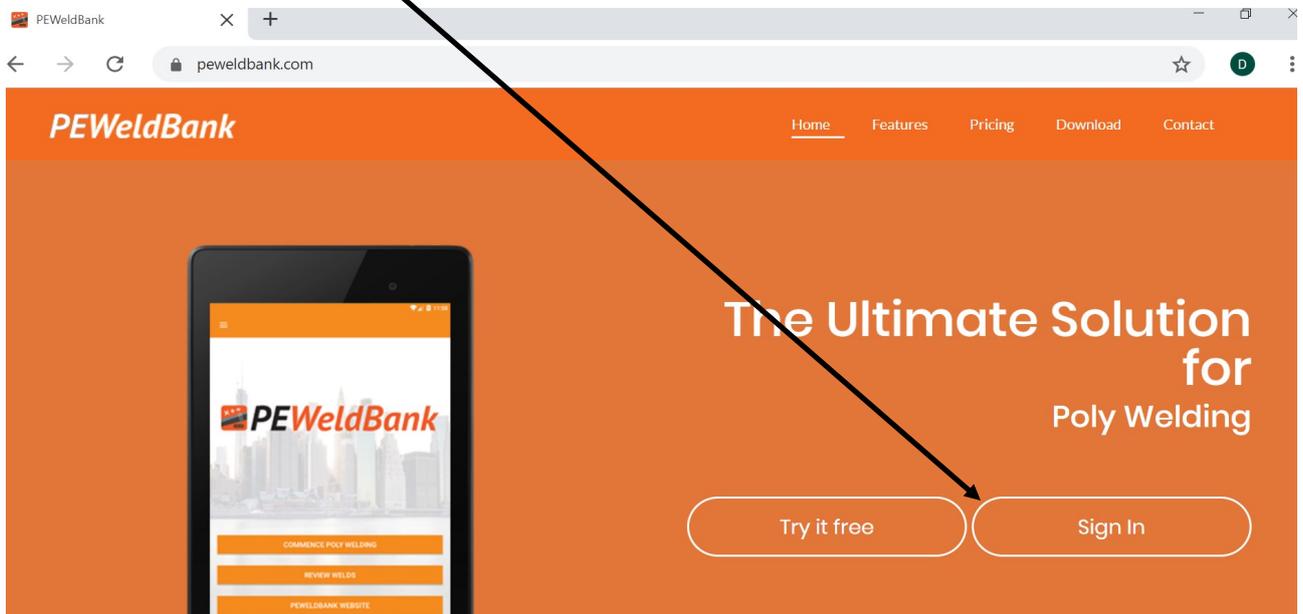
Go to *PEWeldBank*.com for the current subscription features, details and prices

How to log on to the Fusion Management System (FMS)



You must subscribe to “PEWeldBank Fusion Logger” if you want to use sensors

1. Go to *PEWeldBank.com* on your PC or Laptop
2. Click on “Sign in”



3. Login:

User ID

Password

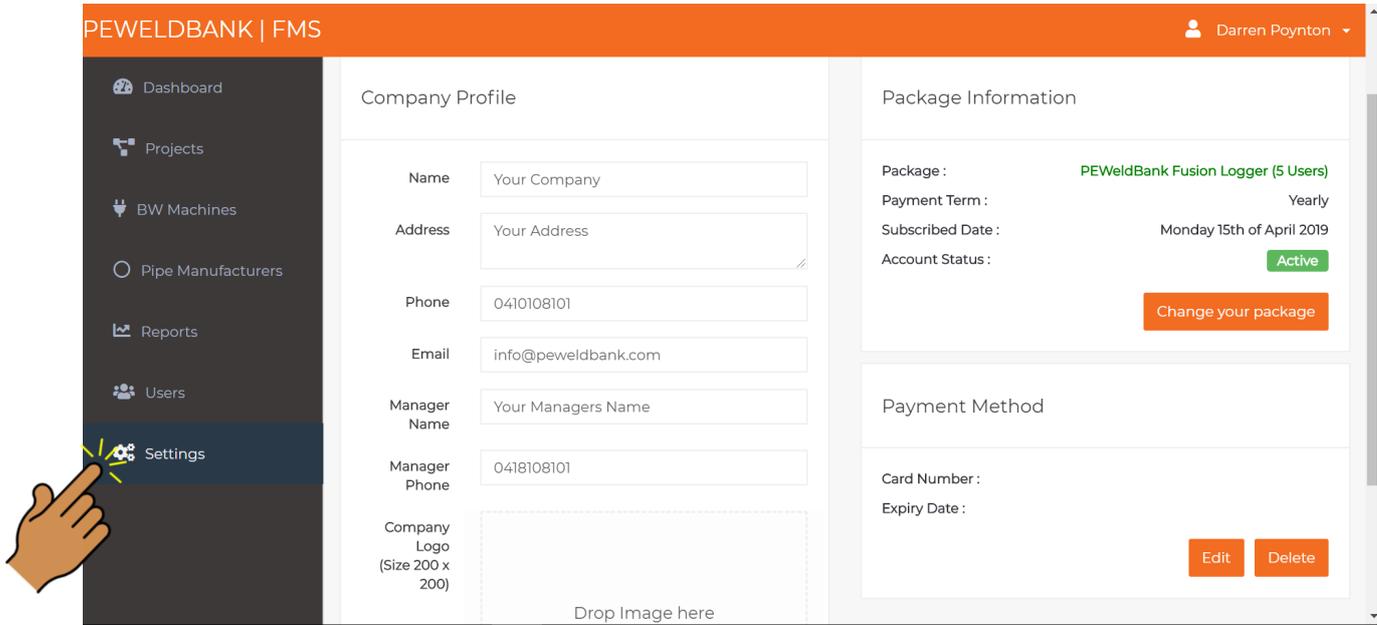
Login



How to set up Company Details

Step 1, Click on Settings

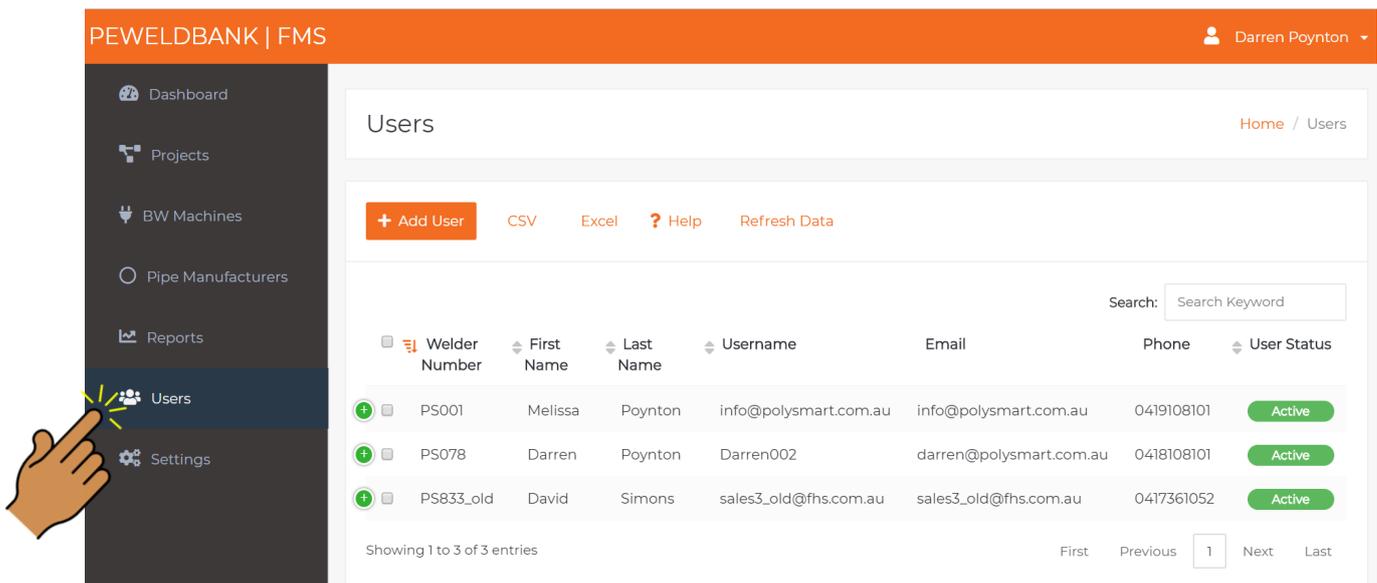
Enter your Company Details. You can also insert a company logo here that will be displayed on your reports



Set up Users (welder / admin)

Step 2, Click on Users

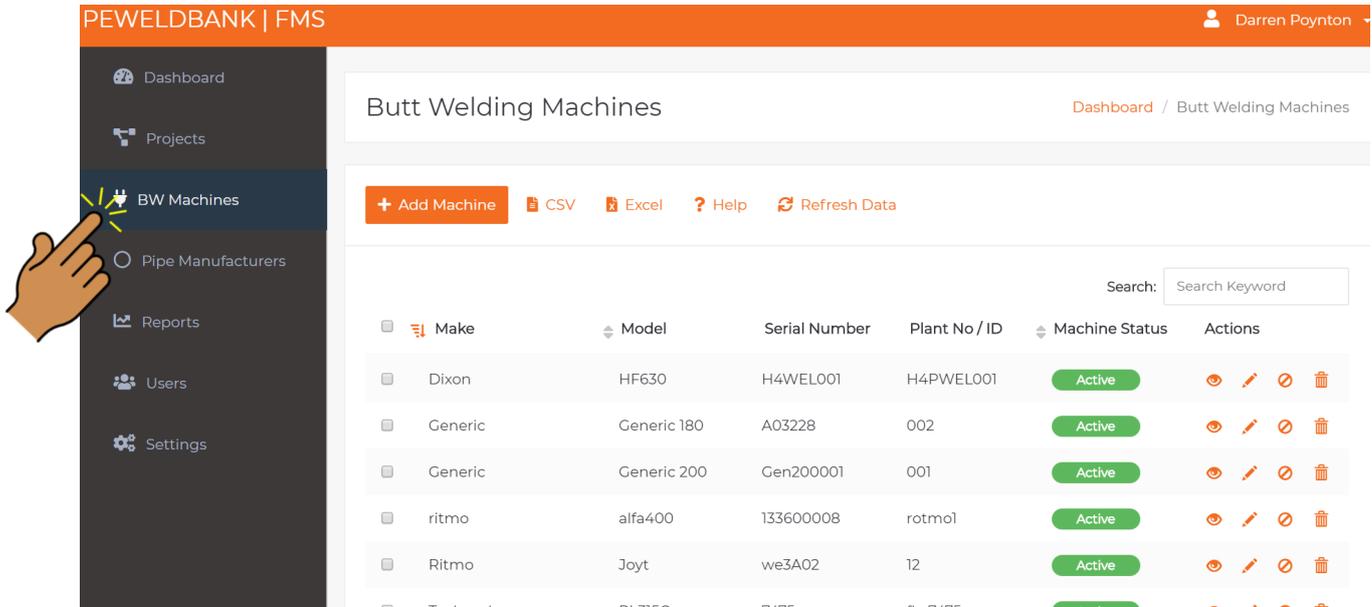
Set Up User Details. You can allocate a User “Welder” or “Admin” rights



How to set up Company Details

Step 3, Click on BW Machines

Set Up your Butt Welding Machines



PEWELDBANK | FMS Darren Poynton

Dashboard / Butt Welding Machines

[+ Add Machine](#) [CSV](#) [Excel](#) [? Help](#) [Refresh Data](#)

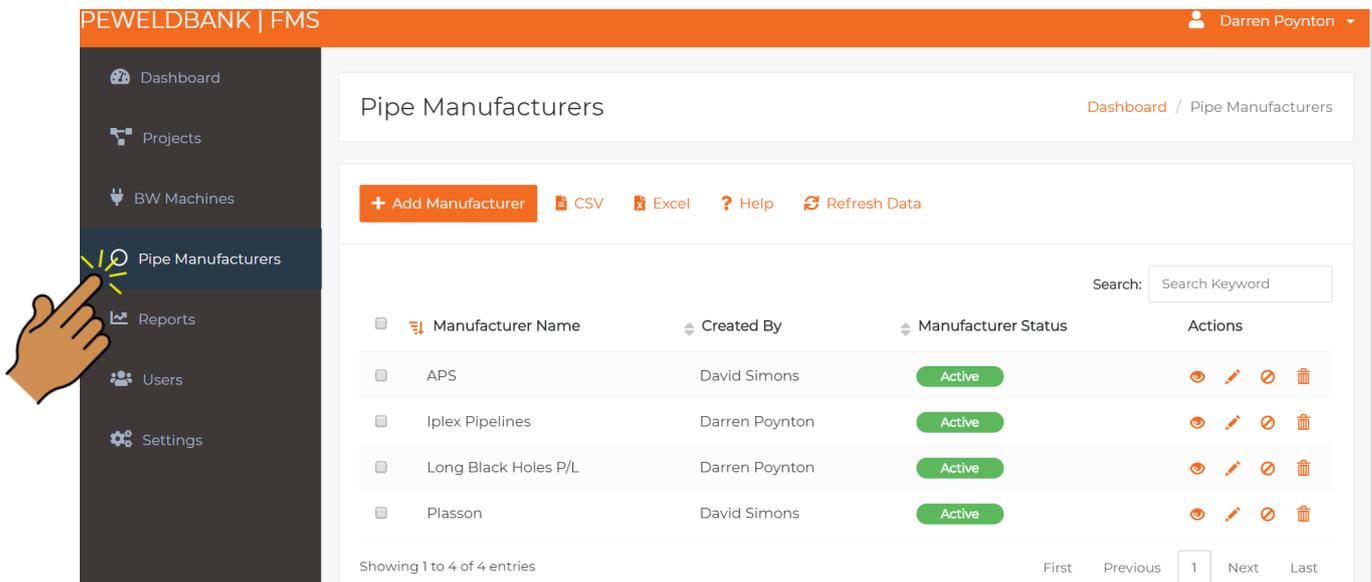
Search:

Make	Model	Serial Number	Plant No / ID	Machine Status	Actions
Dixon	HF630	H4WEL001	H4PWEL001	Active	
Generic	Generic 180	A03228	002	Active	
Generic	Generic 200	Gen200001	001	Active	
ritmo	alfa400	133600008	rotm01	Active	
Ritmo	Joyt	we3A02	12	Active	

Set up Pipe & Fittings Manufacturers

Step 4, Click on Pipe Manufactures

Set Up your Pipe and Fittings Library



PEWELDBANK | FMS Darren Poynton

Dashboard / Pipe Manufacturers

[+ Add Manufacturer](#) [CSV](#) [Excel](#) [? Help](#) [Refresh Data](#)

Search:

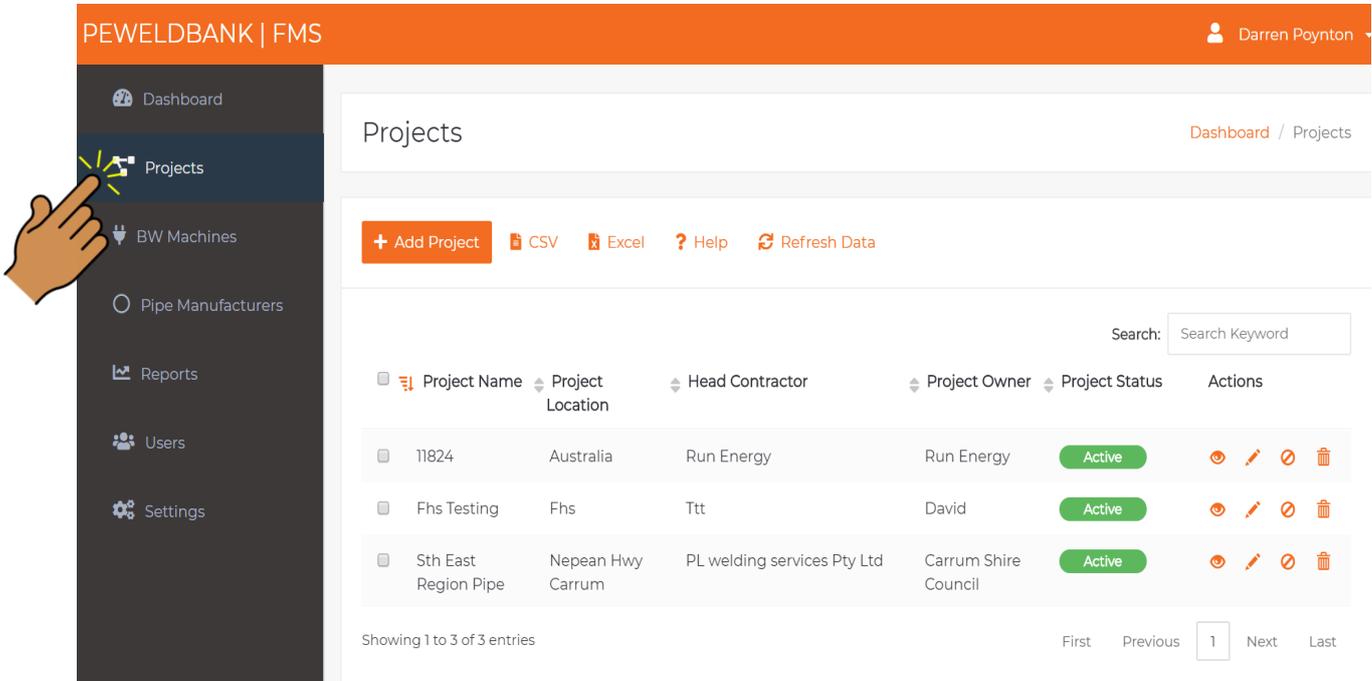
Manufacturer Name	Created By	Manufacturer Status	Actions
APS	David Simons	Active	
Iplex Pipelines	Darren Poynton	Active	
Long Black Holes P/L	Darren Poynton	Active	
Plasson	David Simons	Active	

Showing 1 to 4 of 4 entries First Previous **1** Next Last

Set up Projects / Jobs

Step 5, Click on Projects

Set Up Project Details



PEWELDBANK | FMS Darren Poynton

Dashboard / Projects

[+ Add Project](#) [CSV](#) [Excel](#) [? Help](#) [Refresh Data](#)

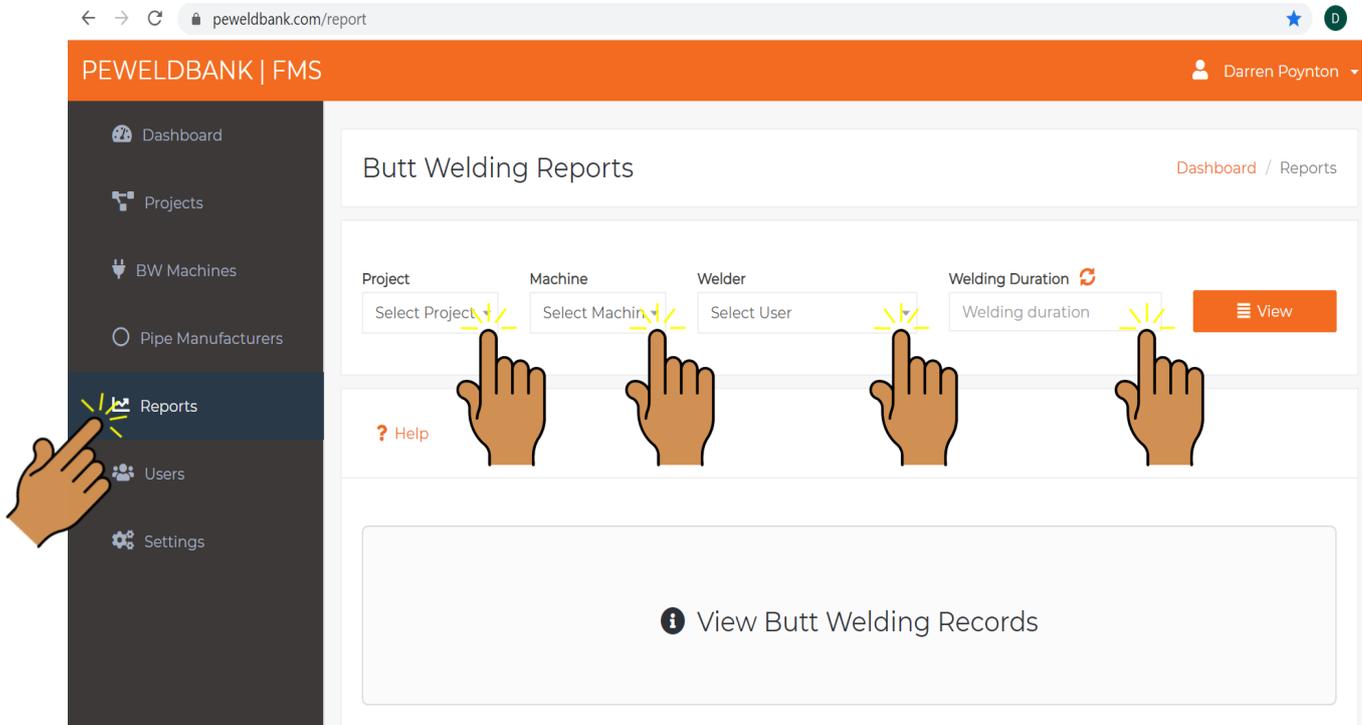
Search:

<input type="checkbox"/>	Project Name	Project Location	Head Contractor	Project Owner	Project Status	Actions
<input type="checkbox"/>	11824	Australia	Run Energy	Run Energy	Active	View Edit Delete
<input type="checkbox"/>	Fhs Testing	Fhs	Ttt	David	Active	View Edit Delete
<input type="checkbox"/>	Sth East Region Pipe	Nepean Hwy Carrum	PL welding services Pty Ltd	Carrum Shire Council	Active	View Edit Delete

Showing 1 to 3 of 3 entries First Previous **1** Next Last

Reports

There are multiple reports and sort functions available



The screenshot displays the PEWeldBank FMS interface. The browser address bar shows `peweldbank.com/report`. The top navigation bar includes the text "PEWELDBANK | FMS" and the user name "Darren Poynton". The left sidebar contains menu items: Dashboard, Projects, BW Machines, Pipe Manufacturers, Reports (highlighted with a hand icon), Users, and Settings. The main content area is titled "Butt Welding Reports" and includes a breadcrumb "Dashboard / Reports". Below the title are four filter dropdowns: "Project" (with "Select Project" selected), "Machine" (with "Select Machine" selected), "Welder" (with "Select User" selected), and "Welding Duration" (with "Welding duration" selected). A "View" button is located to the right of the filters. A "Help" icon is visible below the filters. At the bottom of the main content area, there is a button labeled "View Butt Welding Records".



Smartphone / Tablet User Guide



www.PEWeldBank.com

Info@PEWeldBank.com

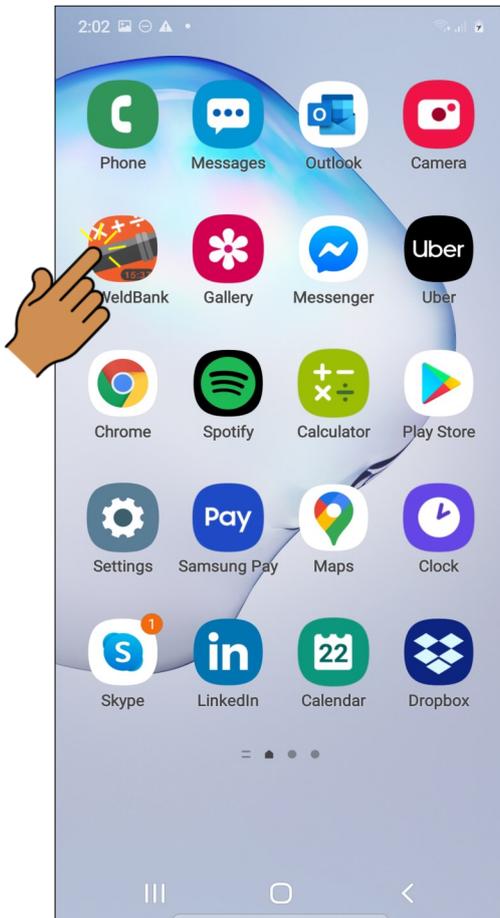
V6.1 20/08/2020

Download **PEWeldBank** app in your preferred store for FREE

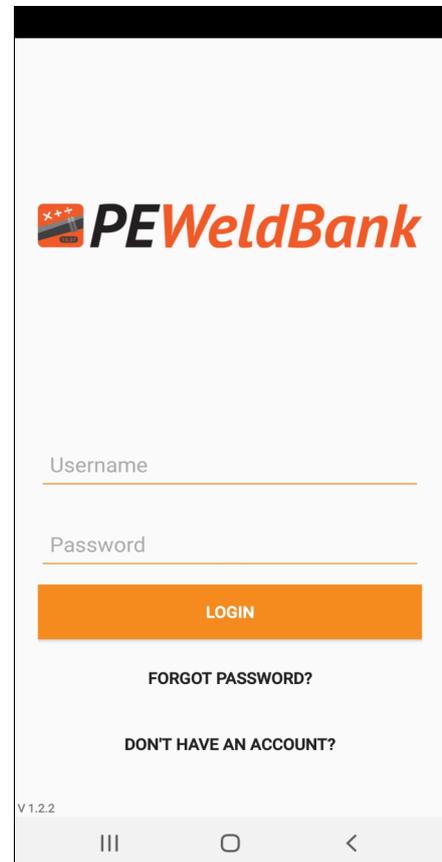
Go to search on Google Play or Apple App store enter “peweldbank”



Once downloaded to your Smartphone or tablet, click on the **PEWeldBank** icon

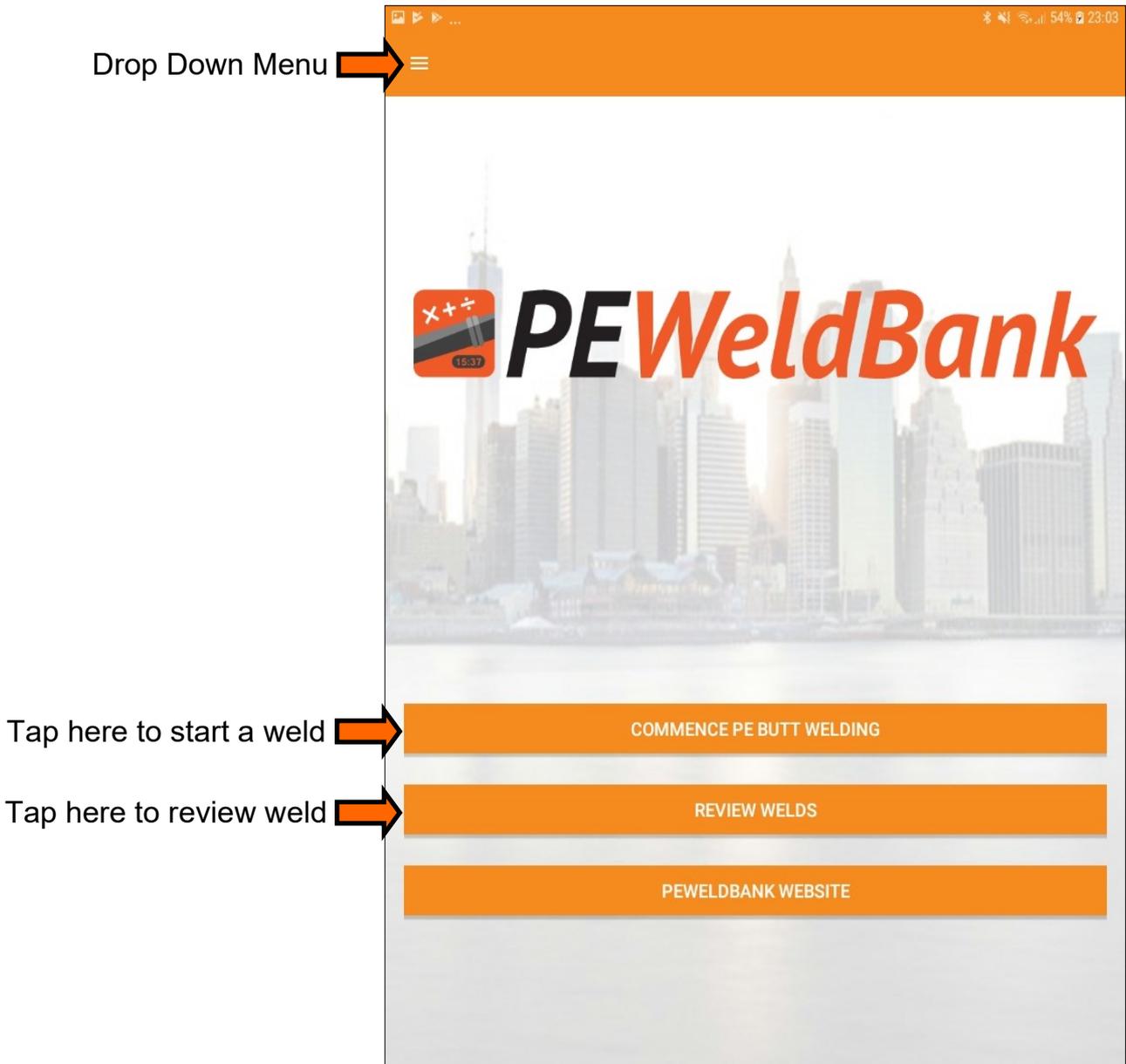


Use your Username and Password to log in, this will take you to the home screen.



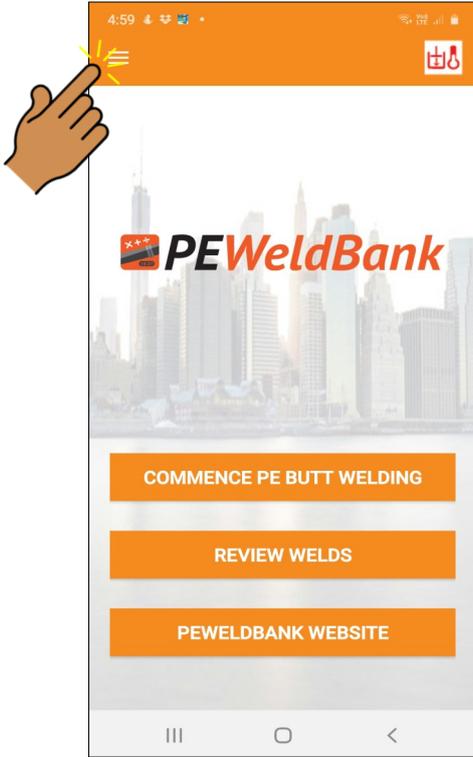
Home Screen

Operation is very easy to access via the Home Screen

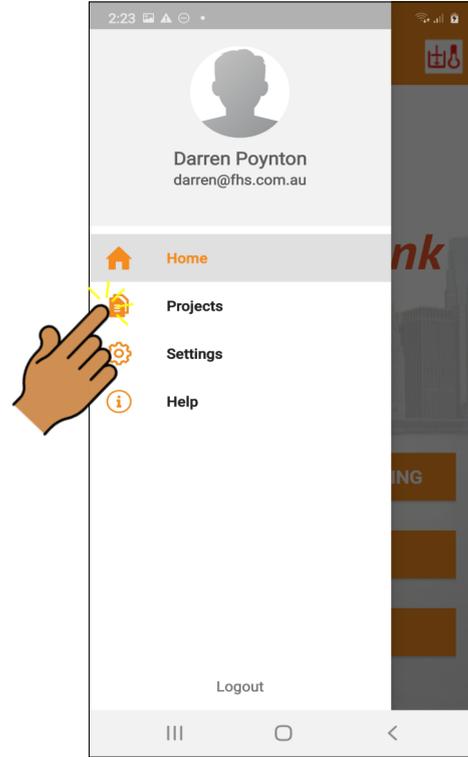


Smartphone / Tablet Menu Screens

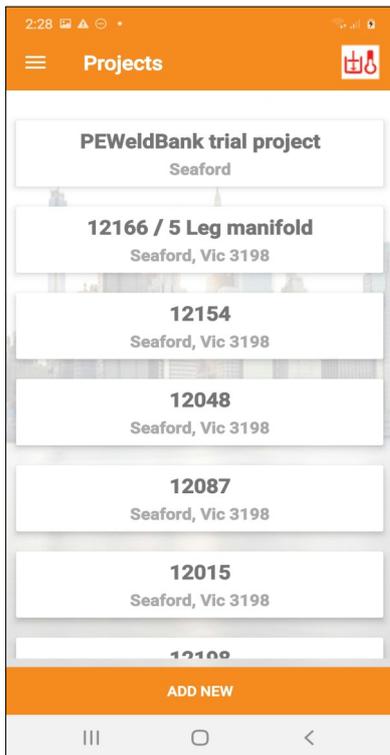
Click on dropdown menu



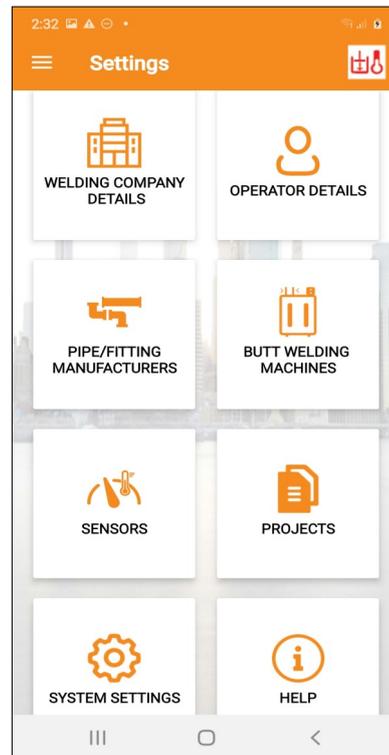
Click on menu item



Select **Projects** to Edit or Add New Projects



Select **Settings** to Edit Settings



Fitting Hydraulic Transmitter / Transducer to Machine

There are multiple reports and sort functions available



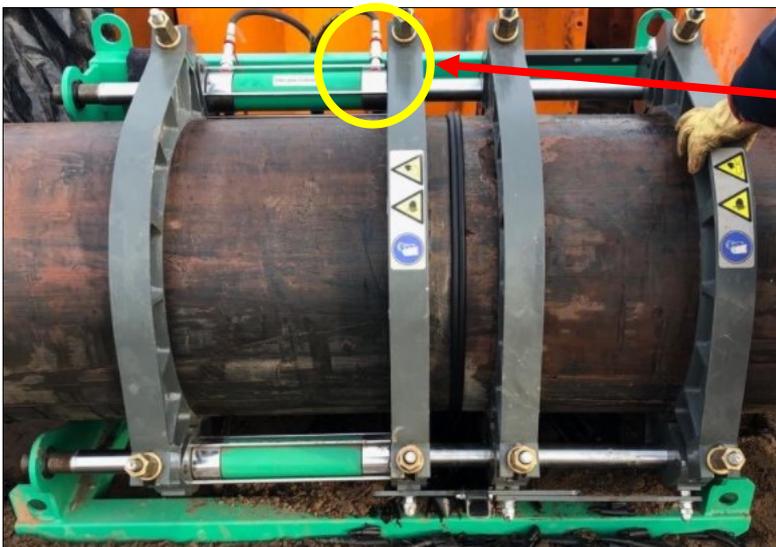
Hydraulic Connection



Many machines have a test port already fitted.

If your machine does not have a test point, you will need to fit a tee with test point to **the closing side of your pressure circuit**.

A tee can generally be easily fitted to a machine where the hoses are fitted to the pressure control unit. Any hydraulic company should be able to fit one for you.



Note:

This is the closing side of the hydraulic cylinder

Hydraulic Connection Continued



Stauff 20 test point

(this will be available from your local hydraulics supplier)



The PEWeldBank Transmitter

This fits to the Stauff test point

Fit the PEWeldBank transmitter to the test point.

Now fit the Orange cable supplied to the Bluetooth pressure sensor **Port 1** as shown below.



Bluetooth Pressure Sensor Setup

How to setup and pair your pressure sensor to a smartphone / tablet.



****Before starting ensure both Sensors are fully charged****

Plug charge cable into charging port and charge until the red light turns to green (5 hours)

Pressure Sensor Components

- 1 Bluetooth Pressure Sensor
- 2 Hydraulic Transmitter
- 3 Orange Hydraulic Sensor Connection Cable
- 4 Charging Port
- 5 Charging Indicator Light (Red/Green)
- 6 Bluetooth Connection Status Light (Blue)
- 7 Hydraulic connection
- 8 Hydraulic Sensor Port 1
- 9 Hydraulic Sensor Port 2 (Spare)
- 10 QR code

Connect orange cable here



On the Rear of both Sensors there is a **QR Code** that you scan to enable sensor when prompted by phone or tablet



Bluetooth Temperature Sensor Setup

How to setup and pair your pressure sensor to a smartphone / tablet.



****Before starting ensure both Sensors are fully charged****

Plug charge cable into charging port and charge until the red light turns to green (5 hours)

Pressure Sensor Components

- 1 Bluetooth Temperature Sensor
- 2 Surface Temperature Probe
- 3 Charging Port
- 4 Charging Indicator Light (Red/Green)
- 5 Bluetooth Connection Status Light (Blue)
- 6 Spare Port
- 7 Port for surface probe
- 8 QR code

Connect surface probe here



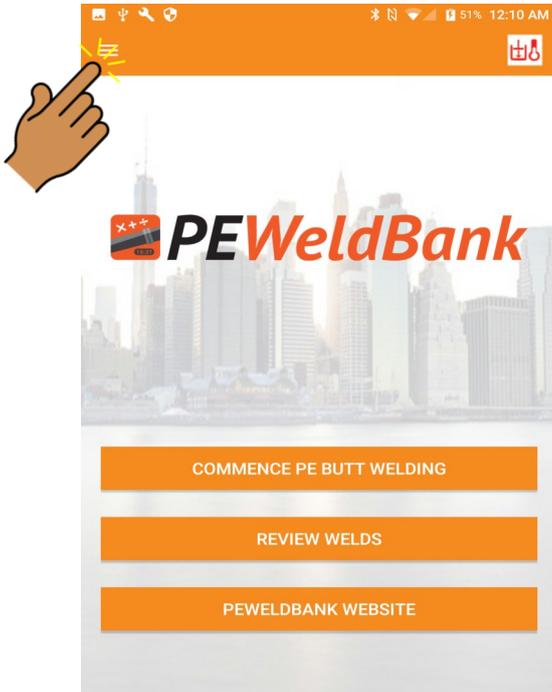
On the Rear of both Sensors there is a **QR Code** that you scan to enable sensor when prompted by phone or tablet



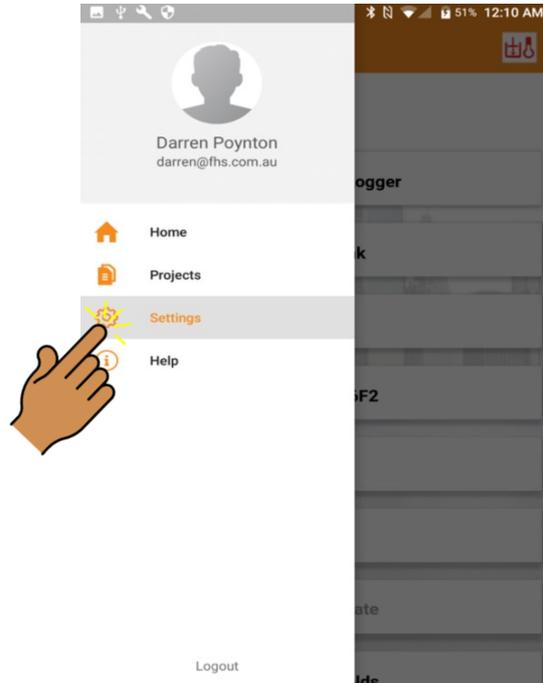
Bluetooth Setup & Pairing of Sensors

Ensure that Bluetooth is enabled on your smartphone / tablet. Follow the prompts

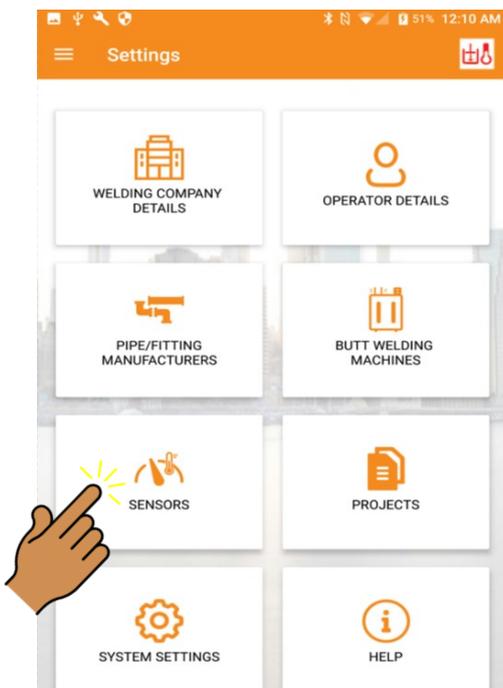
1. Click Dropdown Menu



2. Click Settings



3. Click Sensors



4. Click Add New



*N.B. you can only use sensor set with **PeWeldBank Fusion Logger** subscription*

Bluetooth Setup & Pairing of Sensors Continued

Pairing of Sensors

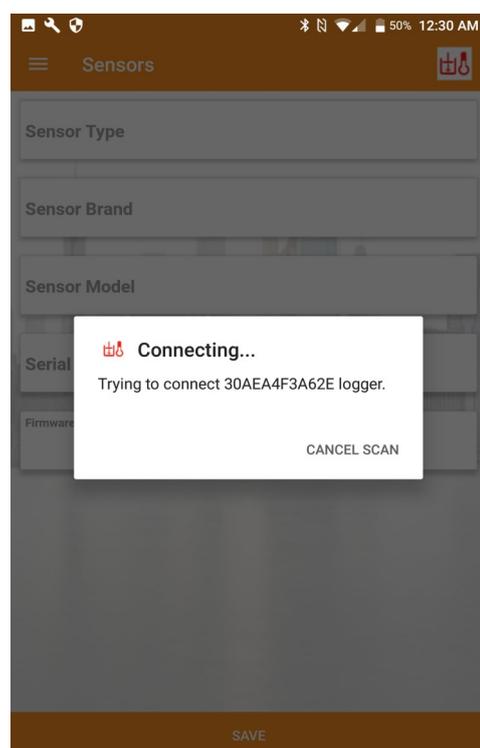
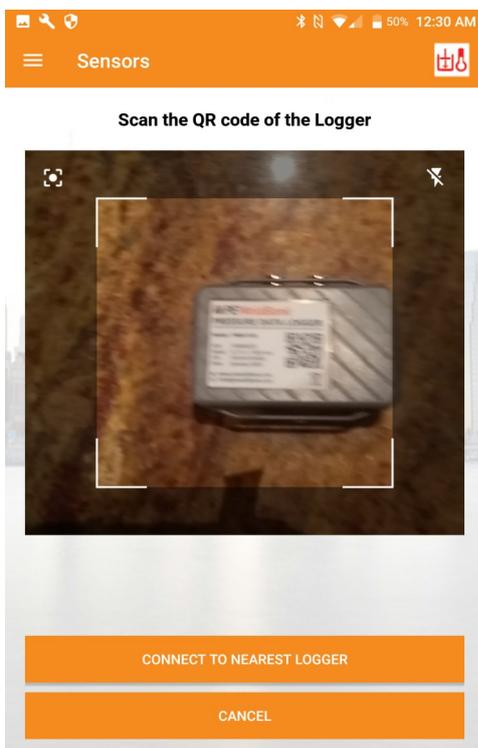
- Connect Pressure sensor to pressure to at least 2 bar.
- For the Temperature sensor holding the Surface Temperature Probe against heater plate (at least 40°C / 104°F) will activate the sensor.
- The status light will flash, enabling you to proceed with Bluetooth pairing.

Alternatively

- Remove and replace the battery from the sensor, this will activate and status light will flash for about 1 minute enabling you to proceed with Bluetooth pairing.
- Status light must be flashing fast before proceeding.

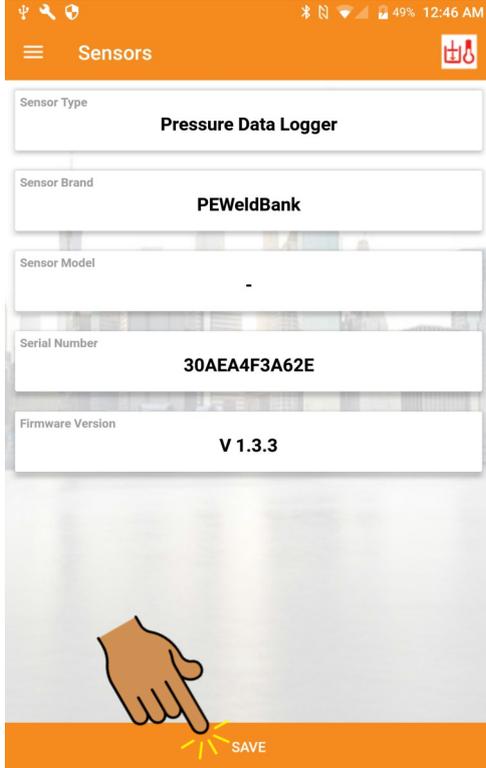
Follow instructions in Dropdown menu on smartphone or tablet [settings] [sensors] [add new] [save]

Scan QR code:

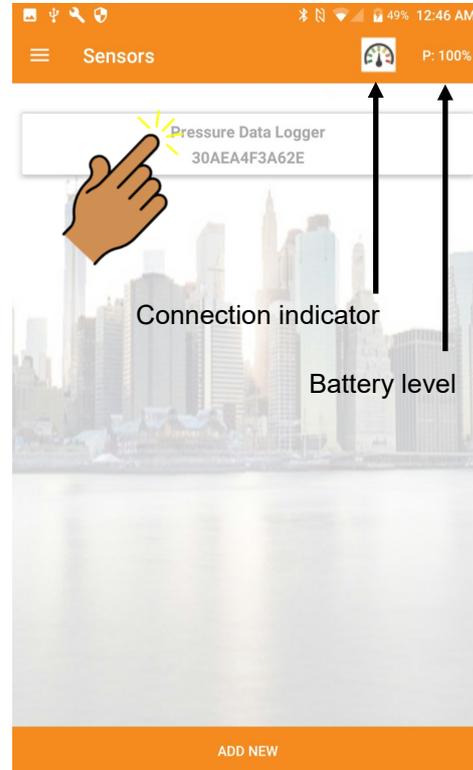


Bluetooth Setup & Pairing of Sensors Continued

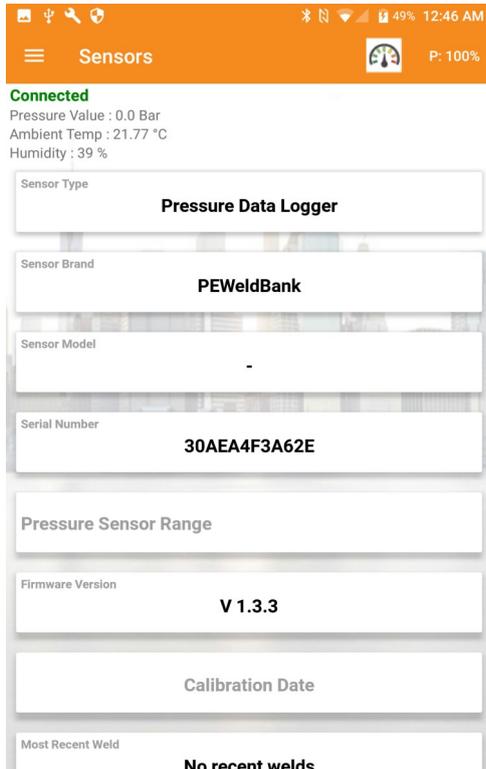
Click Save



Check connected sensor



Connected



When connected blue Light on the sensor will flash slowly



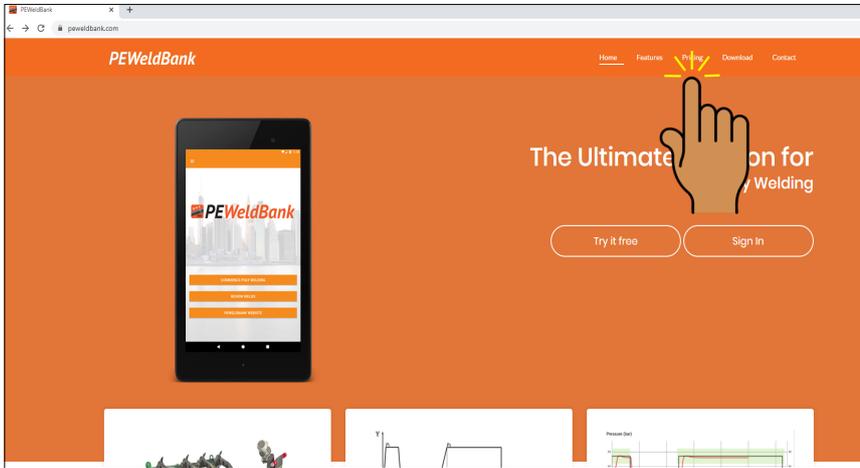
Click Drop down menu to return to home screen follow instructions again for second sensor



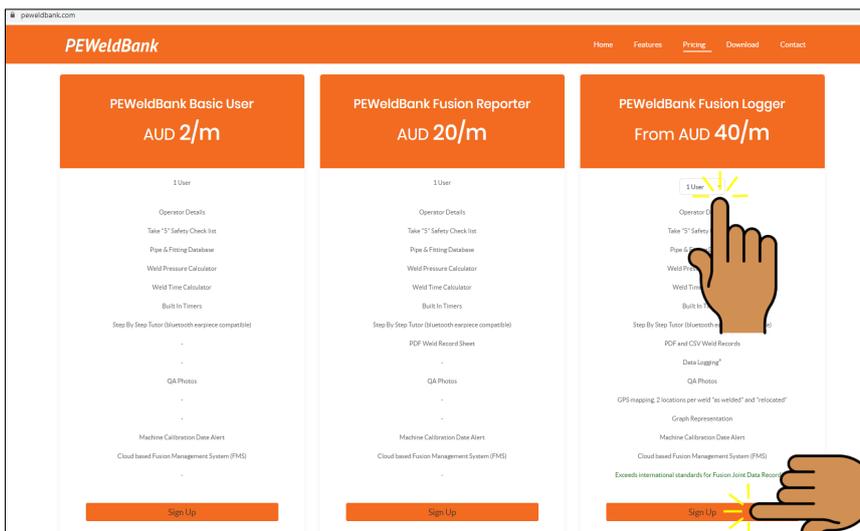
To remove a sensor from Phone or Tablet select sensor you want to remove and click and hold for 2 seconds then delete

How to Subscribe

Go to PEWeldBank.com

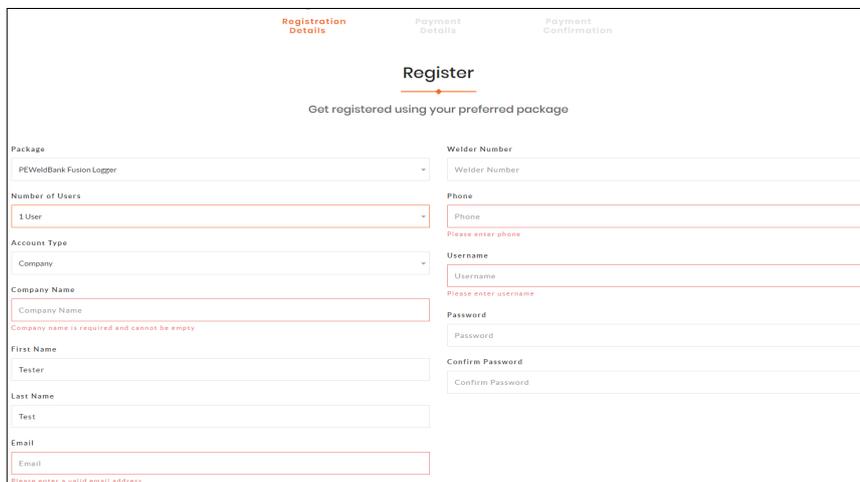


Click on pricing



Select number of users

Click on Sign Up



Complete the registration

How to Subscribe - Payment Details

1 Registration Details 2 **Payment Details** 3 Payment Confirmation

Payment

Feel free to choose your payment plan as preferred

PEWeldBank Fusion Logger (1 User) Package

Payment Term

Yearly Monthly

	Equipment	Price(AUD)	Quantity	Subtotal(AUD)
■	Bluetooth Butt welding Sensor	1500.00	1	0.00

Package Fee : AUD 480.00

Payment Term : Yearly

Total : AUD 480.00

Back
Proceed

Click on Yearly or Monthly

Click Proceed

Enter Payment Details

Payment Method

Amount AUD 40.00

Card Number




Expiry Date

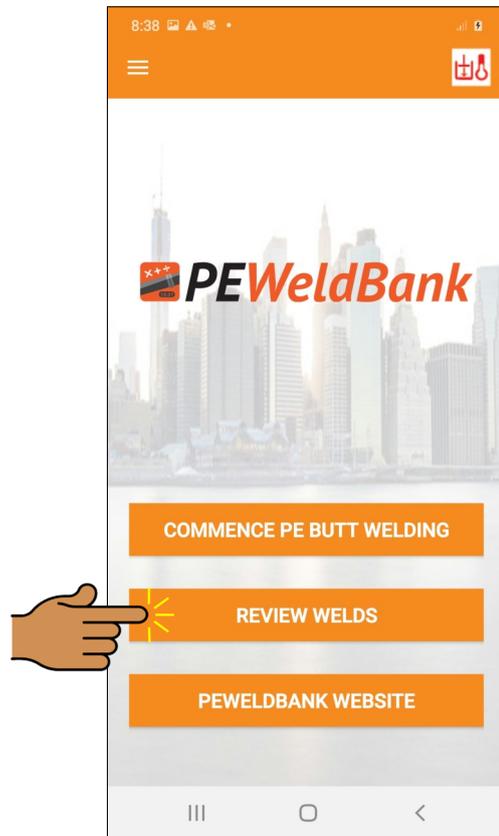
/

Back
Proceed

Click Proceed

How to Review Welds on Smartphone or Tablet

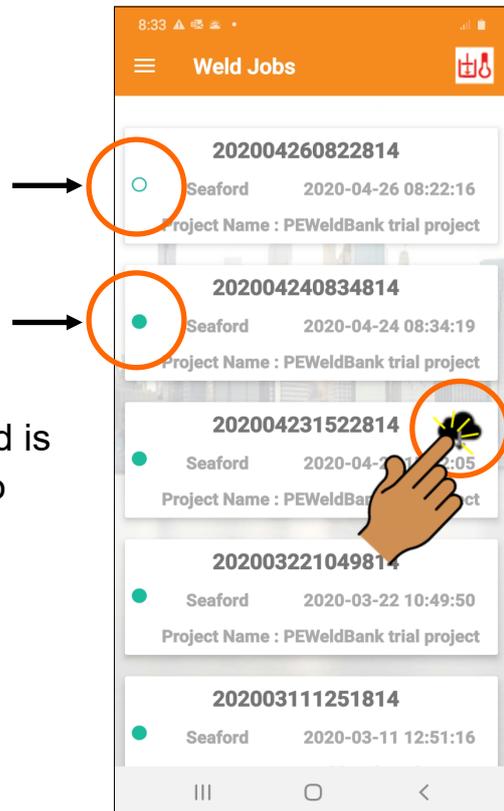
Go to the **HOME SCREEN**
Click on **REVIEW WELDS**



Empty green circle indicates that weld has been recorded on Tablet / Phone, but is waiting to be uploaded to FMS

Full green circle indicates that the weld is recorded on Tablet / Phone *and* FMS

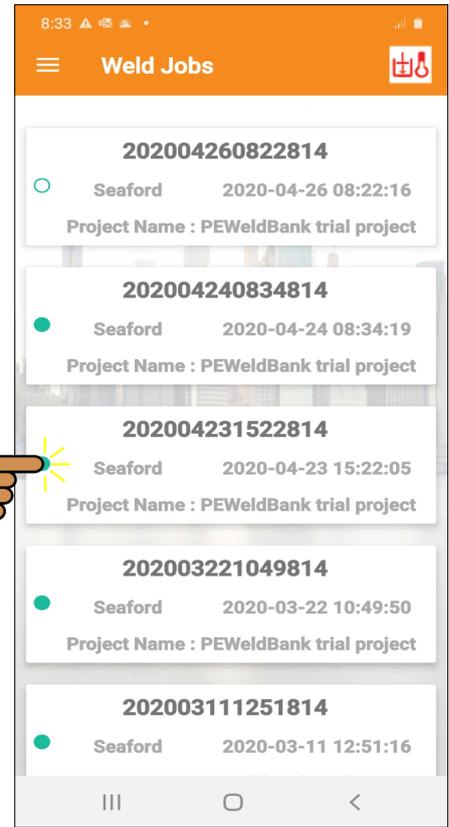
If you see a cloud icon this means this weld is only on the FMS but can be downloaded to the Tablet / Phone by clicking on icon ☁️



How to Review Welds - Insert 2nd GPS Location

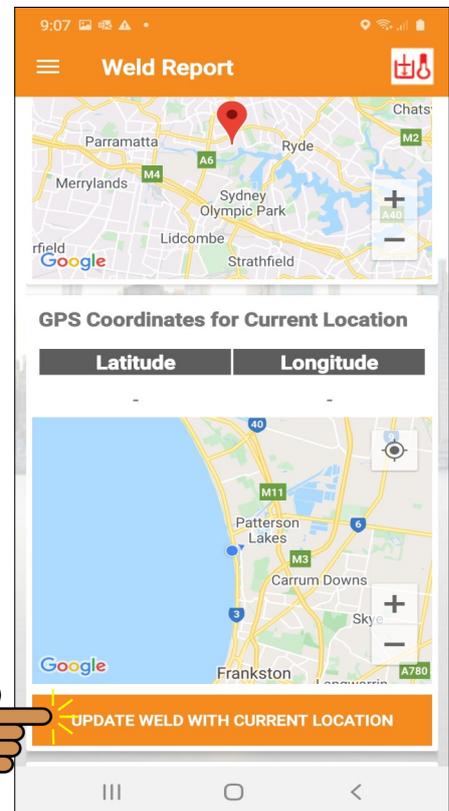
A valuable feature of **PEWeldBank** is the ability to add a 2nd GPS location. This is particularly useful where the installation location is different to where the welding was undertaken, such as a fabrication workshop.

From the Review Welds screen (see previous page), select a weld you want to review or add the second GPS location.



The on-screen Report shows all information about this weld

Zoom into graph to see finer detail



Scroll down further to find the GPS location.

Click here to update weld location, this does not change original information it simply adds a second GPS location for this weld which will be available on reports.



Troubleshooting

Pressure Sensor			
Problem	Reason	Solution	Page #
No fast flashing blue status light on sensor	Sensor connected to wrong side of hydraulics	Make sure it is connected to closing side of hydraulics (this is generally the cylinder inlet closest to middle of machine see photo)	16
	Sensor not connected to hydraulic with pressure	Connect orange cable to transducer and sensor and increase pressure, fast flashing should start within 10 seconds	16-17
	Orange cable connected to wrong port on sensor	Connect orange cable to Port "1" on sensor	17
	Battery low or flat on sensor	Charge sensor until Charging light shines green	19
		Check operation of sensor by momentarily removing and replacing battery, Blue Status light should flash fast	21
Zero pressure reading on smartphone		Check above information	
I have fast flashing blue light but wont connect to smartphone	Bluetooth turned off in smartphone	Turn Bluetooth to on in smartphone	
	Camera disabled	Allow camera settings in smartphone	
	Not paired	Check in PEWeldBank on smartphone settings > sensors, your sensor should be listed here (check that the number matches number on sensor) delete any sensor not currently required by holding finger on text	20 / 22
	Battery low or flat on sensor	Charge sensor until Charging light shines green	19
	Battery low or flat on smartphone	Charge smartphone	
	Sensor not connected to pressure	Check above information	16
Zero pressure reading on smartphone		Check above information	
Pressure reading on Machine Gauge is different to smartphone	Machine Gauge is probably incorrect	All PEWeldBank transducers are highly accurate and calibrated when packed, if concerned have your gauge tested.	



Troubleshooting

Temperature Sensor			
Problem	Reason	Solution	Page #
No fast flashing blue status light on sensor	Surface Probe not in contact with Hot heater plate	Hold Surface Probe against Hot heater plate for at least 10 seconds this will activate sensor	21
	Battery low or flat on sensor	Charge sensor until Charging light shines green	19
	Surface Probe not connected to correct port on sensor	Connect Surface probe to "Fixed" port on sensor	19
		Check operation of sensor by temporarily removing and replacing battery, Blue Status light should flash fast	21
I have fast flashing blue light but wont connect to smartphone	Bluetooth turned off in smartphone	Turn Bluetooth to on in smartphone	
	Camera disabled	Allow camera settings in smartphone	
	Not paired	Check in PEWeldBank on smartphone settings > sensors, your sensor should be listed here (check that the number matches number on sensor) delete any sensor not currently required by holding finger on text	20 / 22
	Battery low or flat on sensor	Charge sensor until Charging light shines green	19
	Battery low or flat on smartphone	Charge smartphone	
	Surface probe must be held against heater plate	Hold Surface Probe against Hot heater plate for at least 10 seconds this will activate sensor	21
Temperature reading on heater plate controller is different to smartphone	Temperature reading is possibly incorrect or reading core temperature, not surface temperature	All PEWeldBank surface probes are accurate and calibrated when packed, if concerned have your heater plate independently tested.	

Calibration Details

In accordance with

ASTM F3124-15. Standard Practice for

Data Recording the Procedure used to Produce Heat Butt Fusion Joints in Plastic Piping Systems or Fittings.

Polysmart Pty Ltd (the manufacturer of the PEWeldBank sensor set) recommends calibration on a bi-annual basis (every 2 years). However, local governance may have different requirements, so we suggest that you check with the relevant authorities in your area.

Pressure Transducers come with a 5-year performance guarantee from the instrument manufacturer, the Pressure Transducers can be tested / compared against qualified instruments; however, it may be more economical to replace this item annually or bi-annually.

Surface Temperature Probes come with a 2-year performance guarantee from the instrument manufacturer. The Surface Temperature Probes can be tested / compared against qualified instruments, however, it may be more economical to replace this item annually or bi-annually.

Independent Laboratory Testing / Calibration may be requested in some cases. If so, we recommend that you contact a local testing / calibration laboratory to calibrate Pressure Transducer and Surface Temperature Probe, or return to Polysmart for this service.

Distributors



**Designed and assembled in Australia by
Polysmart Pty Ltd**

Available from:

Australia, New Zealand, Asia & Europe

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Ph: +1 817-501-9260
Email: hs@pipeconsulting.com